HOLIDAY KITCHENS





The Estate design collection presented by Holiday Kitchens

Made to Order. Made for Life.

A brand new kitchen, you deserve it. And now, Holiday Kitchens makes it possible with the Estate design collection. Where options abound. A kitchen made especially for you – its style a reflection of your dreams – every detail a dream come true.

We'll create your new kitchen exactly the way you want it. The cabinets, the finishes, wood species and drawers, all made to order. And when we're finished, you're just getting started – because your new kitchen is made for life. *Bon Appetit!*

Finish/Wood: Antique White Maple Door Style: Riverside

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Finish/Wood: Chablis Maple Door Style: Lancaster Arch/Square

wood Doors available in full access or framed construction



Seattle Natural Maple w/ Slab Drawer



Contemporary #600 Autumn Cherry w/ Slab Drawer



Lancaster Arch Chablis Maple





Lancaster Square Country Hearth Cherry w/ Slab Drawer



Newcastle w/ 3" Stiles & Rails Praline w/ Mink Wash Cherry w/ Paneled Drawer



Seattle Natural Hickory w/ Slab Drawer



Mission **Butternut Hickory** w/ Slab Drawer



Lancaster Square Autumn Oak w/ Slab Drawer



Springdale Truffle Cherry w/ Paneled Drawer



Mission Fawn Maple w/ Slab Drawer



Phoenix Praline Cherry w/ Slab Drawer



Contemporary #600 Praline Oak w/ Slab Drawer



Lancaster Square Winter Maple w/ Slab Drawer



Contemporary #375 Bone Maple w/ Slab Drawer



Seattle Antique White Maple w/ Slab Drawer



Lancaster Arch Ivory Maple



Lancaster Square NC-32 Maple w/ Slab Drawer



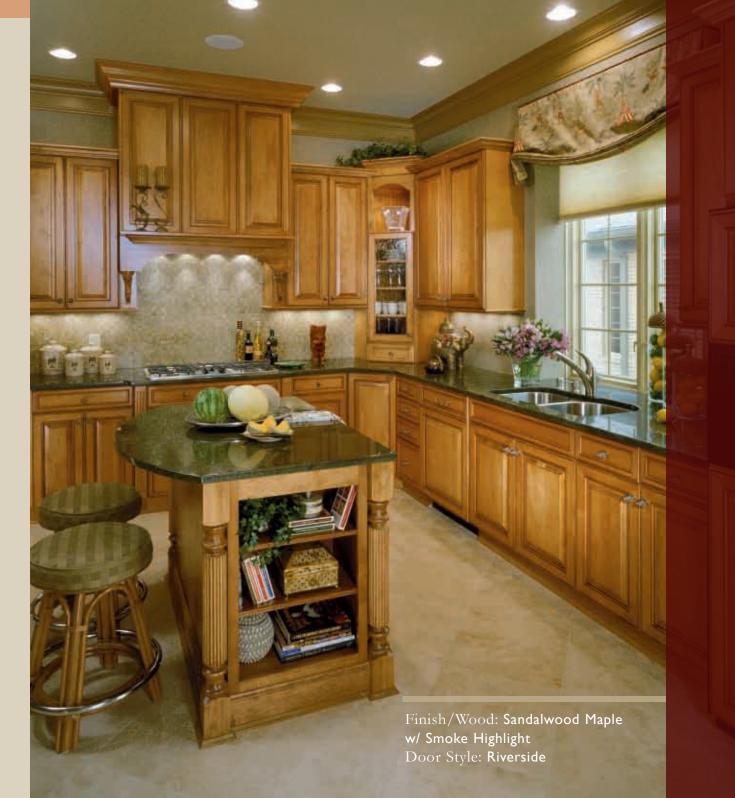
Seattle Sandalwood Character Cherry w/ Slab Drawer



Seattle Sandalwood Maple w/ Slab Drawer



Contemporary #375 Harmony Maple w/ Slab Drawer





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Lancaster Square Butternut Character Oak w/ Slab Drawer



Lancaster Square 3" Stiles & Rails Butternut Character Alder w/ Slab Drawer



Seattle Fireside Character Alder w/ Paneled Drawer



Lancaster Square Butternut w/ Java Highlight Alder w/ Paneled Drawer



Lancaster Square 3" Stiles & Rails Canyon Character Cherry w/ Slab Drawer



Finish/Wood: Autumn Alder Door Style: Edgewater



Edgewater Fireside Cherry w/ Paneled Drawer



Petersburg Square 3" Stiles & Rails Woodridge Cherry w/ Slab Drawer



Riverside Sandalwood w/ Smoke Highlight Maple w/ Paneled Drawer



Petersburg Arch Sunrise Oak



Seattle 3" Stiles & Rails Village Oak w/ Slab Drawer



Riverside Canyon Oak w/ Paneled Drawer



Lincoln w/ 3" Stiles & Rails Nantucket w/Latte Wash Paint Grade w/ Paneled Drawer



Seattle Hallmark Maple w/ Slab Drawer



Munich* Harmony Maple w/ Slab Drawer

*available in full access only



Estate Wood Door Notes:

- Lancaster Square, Seattle, and Petersburg Square door styles available with 3" stiles and rails
- Lancaster Arch, Phoenix, Mission, Edgewater, Riverside, Munich and Frisco not available in Character
- New Door Styles Available: Newcastle w/ 3" Stiles & Rails, Lincoln w/ 3" Stiles & Rails, and Springdale
- Edgewater and Riverside not available in Hickory
- Edgewater, Mission and Seattle not available in Harmony or Spice

Estate Wood Finishes



This list is arranged lightest to darkest, variations due to wood specie

- Frisco Door Style* (not shown in brochure): 3/4" thick MDF w/ veneer on both faces w/ 3mm real wood edgebanding
- Urbandale Door Style* (not shown in brochure): 3/4" thick MDF w/veneer applied to all edges prior to applying veneer on face. Matching veneer on back
- · Highlight color options available on stains Pearl, Java or Smoke
- Highlight options available on Edgewater, Lancaster, and Riverside door styles
- Snowdrift w/Mink, Cameo w/Mink, and Nantucket w/Latte are automatically with a matte sheen topcoat, unless specified
- Stains available with matte sheen topcoat or standard sheen topcoat
- Paints available w/standard sheen topcoat only

Estate design collection

*only available in full access line

About Robin Wilson

Nationally recognized eco-friendly and healthy home interior designer, Robin Wilson has licensed her name to Holiday Kitchens for custom cabinetry. Her work is influenced by leading architects, Paul R.Williams, Frank Lloyd Wright and William McDonough. The cabinetry line infuses the eco-friendly principles: sustainable, reusable, renewable and non-toxic.



Born and raised in Austin, Texas, she currently lives in Manhattan. With her foundationto-the-furniture approach to design, she and our team work to identify unique details for our cabinetry. Her firm is a member of the U.S. Green Building Council and is an affiliate member of the International Interior Design Association. Notable projects: Good Housekeeping – LEED certified house (2008); Esquire – Ultimate Bachelor Apartment terrace (2007); Peninsula Hotel NY – spa salon (2007). She has appeared on CBS, NBC, ABC, PBS, CNN and HGTV.

A team of innovators

Based in Wisconsin, Holiday Kitchens is one of the top ten custom kitchen cabinet manufacturers in the United States, offering one of the most versatile and affordable lines of cabinetry in the industry. Creating value while maintaining a sustainable future is our responsibility that we take seriously. Holiday Kitchens sets the highest level of production standards for itself and its suppliers, and is a proud member of the Kitchen Cabinet Manufacturer Association's (KCMA) Environmental Stewardship Program (ESP).

Working together to bring you quality

When you pair one of the nation's top custom kitchen manufacturers with one of the nation's leading eco-friendly designers, you have a partnership that ensures your cabinetry is beautiful, functional and environmentally friendly.

About Cucina di Festa

Cucina di Festa is Italian for Holiday Kitchen. Our Italian designed - American made line features non wood selections with enhanced environmentally-friendly options and durable, full access box construction.





Cucina di Festa



Ultima Square Cream w/ Paneled Drawer



Classic Glazed White Satin w/ Glaze w/ Paneled Drawer



Bisque w/ Glaze w/ Paneled Drawer

w/ Paneled Drawer

Cucina di Festa



Florence Candlelight w/ Glaze w/ Paneled Drawer



Turin Rustic Cherry w/ Paneled Drawer



Palazzo Bisque w/ Glaze w/ Paneled Drawer



Novara Gloss w/Pull #1, Wenge Gloss w/ Slab Drawer



Elegante Gloss w/ Pull #2, Light Green Metallic Gloss w/ Slab Drawer



Italia Gloss w/ Pull #3, Carbon Gloss w/ Slab Drawer



Portabella Summerflame w/ Glaze w/ Paneled Drawer



Stonebridge Designer Almond w/ Paneled Drawer



Acrilux Red Armstrong w/ Slab Drawer with aluminum colored ABS edgebanding



Pearce Royal Blue HPL MDF w/ Slab Drawer

Cucina di Festa

Standard RTF Colors



Other Estate Full Access Door Options:

• Novara, Italia, Shaker Groove, and Shaker Duet are foil door options (not shown in brochure)



CELEORATING QUER

Quality Built to Last a Lifetime

Our Three Most Important Attributes: Quality, Quality, and Quality

We're dedicated to you and we're dedicated to quality. When we work together it will be right. That's because Holiday Kitchen's professionals are quality technicians. From our designer partners and lumber graders, to the hard working folks on the production line and the packers and shippers who make certain everything is in excellent order.

With us, it's all about you. More choices and more options to make your kitchen dreamlike. But in our case, it's not a dream; it's about making the dream a reality. We do it everyday, for thousands of families every year. With our dealer designers – who are the best in the business – we can't wait to do it for you. *Cheers!*





Framed Construction

Cabinet Construction

Cabinets are constructed of all plywood, 1/2" thick plywood sides, tops, bottoms, and 1/4" plywood backs. The interior surfaces are durable wood-grain birch vinyl. Matching hardwood finished interiors are available. Wall cabinet bottoms are made of maple veneered plywood that are stained or painted to match the cabinet exterior. Base cabinets have 1/2" thick plywood bottoms and 3/4" solid wood side rails for attaching countertops. All cabinets have 3/4" x 2 9/16" wood hanging strips for attaching cabinets to the wall. Wall cabinet tops and bottoms and base cabinet bottoms are glued and fastened into dados in the cabinet sides and frames. Matching 1/4" thick plywood toeboard overlays are shipped loose for field installation.

Finished "Furniture" Ends

Finished ends on cabinets are constructed with 5/8" plywood, flush with the face frame and finished in the same color. Cabinets are assembled prior to finishing resulting in a furniture-quality fit and finish.

Shelves

Cabinet shelves are 3/4" thick plywood with vinyl applied to both sides. The front edge is banded to match. Wall and base cabinet shelves are adjustable, full depth, and are held in place by metal shelf (spoon) clips.

Doors

Cabinet doors are available in many different styles, including solid panel, mortised and tenoned, and mitered. Hinge and overlay options available. Soft close for doors available as an option.

Drawers

Drawer boxes are 5/8" thick solid hardwood dovetailed construction with a slightly beveled top edge and a 1/4" maple plywood bottom. Hettich Quadro guides (ballbearing, full extension, silent close) rated @ 100 lbs, are mounted into plywood cabinet sides using the EZnSTAL™ system which distributes the weight of the drawer onto the entire cabinet side.

Full-Access Construction

Cabinet Construction

Cabinets are constructed using 3/4" thick 45 lb. industrial board for the sides, tops, bottoms, and shelves. The board surface is true melamine, not paper or vinyl, in white or natural maple. PVC edgebanding is applied on all front, top, and bottom edges. Wood dowels and glue are used for



durable construction. The backs of cabinets are 1/4" thick 45 lb. industrial board, which are grooved and glued into sides, tops, and bottoms to keep cabinets square.

Base cabinets have 3/4" thick sides extended to the floor, and notched for the toe. Cross ties, 3/4" thick, are installed in front and back across the top of the cabinets, and between drawers. Matching 3/4" thick toeboard overlays are shipped loose for field installation.

Shelves

Cabinet shelves are 3/4" thick 45 lb. industrial board with melamine on both sides. The front edge is banded to match. Wall and base cabinet shelves are adjustable, full depth, and are held in place by metal shelf (spoon) clips.

Doors

Cabinet doors are available in many different styles, including solid panel, mortised and tenoned, mitered, veneer, acrylic, RTF, HPL, and MDF. Hinges are fully concealed Blum. Blum hinges with soft close are available as an option.

Drawers

Drawer boxes are 5/8" thick solid hardwood dovetailed construction with a slightly beveled top edge and a 1/4" maple plywood bottom. Guides are the Hettich Quadro (ball-bearing, full extension, silent close) rated @ 100 lbs, are mounted to cabinet sides.

Optional Drawer System: Blum Tandembox, (full extension, self-closing with soft close) rated @ 100 lbs, in grey or stainless steel.





Authorized Dealer:

A Division of Mastercraft Industries, Inc.

Rice Lake, WI | 715-736-9200 www.holidaykitchens.com

Quality designed for Quality living[®]

Photo Credits

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Finish/Wood: Butternut Cherry Door Style: Seattle

• Photos in this brochure may not reflect the true color of the cabinetry.

- Some photos may contain custom cabinetry.
- We encourage our customers to cross over our lines.











